

## 「微製造實驗室」專業研究重要著作

### ■ Journal Papers

1. S.T. Chen, C.J. Chiang, P.A. Lin, C.T. Huang, Efficient electromagnetic micropunching technology for producing well-ordered, high-density micropits. Materials and Manufacturing Processes, 2022, https://doi.org/10.1080/10426914.2022.2075887, (SCI).
2. S.T. Chen, P.A. Lin, C.J. Chiang, A high-frequency electromagnetic stamping system for high-throughput stamping of microdimples, Journal of Materials Processing Technology, 2022, 303, 117527-12, (SCI).
3. S.T. Chen, K.C. Yang, Semi-ductile cutting regime technology for machining Zerodur glass-ceramic microstructures, Precision Engineering, 2022, 74, 99-109, (SCI).
4. S.T. Chen, L.W. Huang, A micro-energy w-EDM power source based on high-frequency spark erosion for making diamond heat-sink array, International Journal of Precision Engineering and Manufacturing-Green Technology, 2021, (SCI). https://doi.org/10.1007/s40684-021-00396-7
5. S.T. Chen, C.T. Huang, M.Y. Zheng, H.Y. Yen, Co-shaft in-situ rolling-imprinting technique for printing of silver micro-nanowire array, Journal of Materials Processing Technology, 2022, 299, 117387-14, (SCI).
6. S.T. Chen, C.C. Chen, S.Y. Shih, Efficient microspark erosion-assisted machining of a monocrystalline microdiamond stylus using a heat-avoidance path, Precision Engineering, 2021, 72, pp.426-436, (SCI).
7. S.T. Chen, W.Y. Jhou, Dual-crankshaft out-of-phase balanced drive mechanism applied to high-frequency scraping of high-density microcavities patterns, International Journal of Precision Engineering and Manufacturing-Green Technology, 2021, 8 (4), 1163-1180, (SCI).
8. S.T. Chen, Y.Y. Chen, Microgroove grinding of monocrystalline diamond using medium-frequency vibration-assisted grinding with self-sensing grinding force technique, Journal of Materials Processing Technology, 2020, 282, 116686-14, (SCI).
9. S.T. Chen, L.W. Huang, J.P. Kuo, T.C. Pai, Development of an original electromagnetic damping-controlled horizontal cutting mechanism for microwire-EDM, Journal of Materials Processing Technology, 2020, 278, 116538-9, (SCI).
10. S.T. Chen, C.H. Chen, C.H. Chang, Study of high-frequency microspark-erosion of boron-doped polycrystalline diamond, Diamond & Related Materials, 2019, 94, pp.155-161, (SCI).
11. S.T. Chen, Y.H. Tung, J.R. Jiang, A novel surface microtexture array generation approach using a fast-tool-feeding mechanism with elliptical cam drive, Journal of Materials Processing Technology, 2018, 255, pp.252-262, (SCI).
12. S.T. Chen, S.M. Lin, Development of a capacitive sensing technology for the measurement of perpendicularity in the narrow, deep slot-walls of micromolds, Microelectronics Reliability, 2018, 83, pp.216-222, (SCI).

13. S.T. Chen, C.Y. Chu, Fabrication and testing of a novel biopotential electrode array, Journal of Materials Processing Technology, 2017, 250, pp.345-356, (SCI).
14. S.T. Chen, S.W. Yang, A high-density, super-high-aspect-ratio microprobe array realized by high-frequency vibration assisted inverse micro w-EDM, Journal of Materials Processing Technology, 2017, 250, pp.144-155, (SCI).
15. S.T. Chen, C.H. Chen, Development of a novel micro w-EDM power source with a multiple Resistor-Capacitor (mRC) relaxation circuit for machining high-melting point, -hardness and -resistance materials, Journal of Materials Processing Technology, 240, 2017, pp.370-381, (SCI).
16. S.T. Chen, M.C. Yeh, Development of an in-situ high-precision micro-hole finishing technique, Journal of Materials Processing Technology, 229, 2016, pp.253-264, (SCI).
17. S.T. Chen, C.H. Chen, A novel power source for high precision, highly efficient micro w-EDM, Journal of Micromechanics and Microengineering, 25, No.7, 2015, 12pp, (SCI).
18. S.T. Chen, Z.H. Jiang, A force-controlled grinding-milling technique for quartz-glass micromachining, Journal of Materials Processing Technology, 216, 2015, pp.206-215, (SCI).
19. S.T. Chen, Y.C. Lai, A hybrid process of raining co-deposition and rotary wire spark erosion in the development of a custom CBN tool for making a biochip injection mold, Journal of Materials Processing Technology, 214, 2014, pp.2784-2795, (SCI).
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21. S.T. Chen, Y.C. Lai, Development of a thin CBN Grinding-Tool by Compound Process, Applied Mechanics and Materials, Vol. 421, 2013, pp.359-363, (EI).
22. S.T. Chen, C.C. Liu, C.Y. Fu, Study of a high-efficiency, -precision, one-shot OCA dispensing technique, Journal of Materials Processing Technology, Vol.213, 2013, pp.1059-1067, (SCI).
23. S.T. Chen, C.H. Chang, Development of an ultrathin BD-PCD wheel-tool for in-situ microgroove generation on NAK80 mold steel, Journal of Materials Processing Technology, Vol.213, 2013, pp.740-751, (SCI).
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29. S.T. Chen, S.J. Lin, Development of an extremely thin grinding-tool for grinding microgrooves in optical glass, *Journal of Materials Processing Technology*, Vol.211, 2011, pp.1581-1589, (SCI).
30. S.T. Chen, H.Y. Yang, Study of micro-electro discharge machining (micro-EDM) with on-machine measurement-assisted techniques, *Measurement Science & Technology*, Vol.22, No.6, 2011, 065702 (8pp), (SCI).
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32. S.T. Chen, Development of a low-cost composite film technique for functional micro-tools, *Thin Solid Films*, Vol.519, 2011, pp.4742-4748, (SCI).
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34. S.T. Chen, Z.H. Jiang, Y.Y. Wu and H.Y. Yang, Development of a grinding-drilling technique for holing optical grade glass, *International journal of machine tools & manufacture*, Vol. 51, 2011, pp.95-103, (SCI).
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37. S.T. Chen, Z.H. Jiang, Y.Y. Wu, H.Y. Yang, Development of a reverse micro EDM-drilling for holing diamond-tool, *Advanced Materials Research*, Vols. 126-128, 2010, pp.802-807, (EI).
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47. S.T. Chen, A high-efficiency approach for fabricating mass micro holes by batch micro EDM, Journal of Micromechanics and Microengineering, Vol.17, No.10, 2007, pp.1961-1970, (SCI).
48. S.T. Chen, Y.S. Liao, C.S. Lin, Development of the integrated micro machining system, Journal of the Chinese Society of Mechanical Engineers, 2008, Vol.27, No.6, pp.619-625, (SCI).
49. C. H. Lin, Y.S. Liao, S.T. Chen, 2006, Development of a novel micro Wire-EDM mechanism for the fabricating of micro parts, Materials Science Forum, Vol.505, pp.235-240, (EI).
50. Y.S. Liao, S.T. Chen, C.S. Lin, 2005, Fabrication of high aspect ratio microstructure array by micro reverse Wire-EDM, Journal of Micromechanics and Microengineering, Vol.15 (8), pp. 1547-1555, (SCI).
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#### **■ International Conference Papers :**

52. S.T. Chen, S.W. Yang, A high-density, super-high-aspect-ratio microprobe array realized by high-frequency vibration assisted micro w-EDM. 7th Symposium for International Cooperation on Micro and Precision Electrical Machining (SICMPEM), 2022, pp.1-5. (Video Conference)
53. S.T. Chen, L.W. Huang, J.P. Kuo, T.C. Pai, Development of an original electromagnetic damping controlled horizontal cutting mechanism. 7th Symposium for International Cooperation on Micro and Precision Electrical Machining (SICMPEM), 2022, pp.68-73. (Video Conference)

54. S.T. Chen, L.W. Huang, A micro-energy w-EDM power source based on high-frequency spark erosion. 7th Symposium for International Cooperation on Micro and Precision Electrical Machining (SICMPEM), 2022, pp.74-77. (Video Conference)
55. S.T. Chen, L.W. Huang, J.P. Kuo, T.C. Pai, Development of an original electromagnetic damper for microwire tension control in w-EDM. The 2020 11th International Conference on Mechatronics and Manufacturing (ICMM 2020), Chuo University, Tokyo, Japan, 2020, (6pp).
56. S.T. Chen, C.H. Chang, Study on high-frequency spark erosion of boron-doped polycrystalline diamond, The 29<sup>th</sup> International Conference on Diamond and Carbon Materials, Valamar Lacroma Dubrovnik, Dubrovnik, Croatia, 2018, (6pp).
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63. S.T. Chen, C.Y. Chu, Development of a laboratory-designed micro-invasive brainwave electrodes array. The 32nd World Congress of the International Federation of Biomedical Laboratory Science (IFBLS 2016), Kobe, Japan, 2016, (20pp).
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65. S.T. Chen, C.T. Huang, Development of a novel hybrid roll-to-roll imprinting system for in-situ making nanoscale silver wire array, The 5<sup>th</sup> International Congress on Engineering and Information (ICEAI 2016), Osaka, Japan, 2016, (6pp).
66. S.T. Chen, S.Y. Shih, Development of a high-precision CNC grinding machine and study of a mono crystalline diamond probe grinding for measurement of surface roughness, The 5<sup>th</sup> International Congress on Engineering and Information (ICEAI 2016), Osaka, Japan, 2016, (2pp).
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### 精微製造技術發明專利

(臺灣發明專利 13 項通過，1 項審查中，美國發明專利 3 項通過，2 項審查中)

1. 複合式加工機構，發明第 I 242480 號，專利期限：2023/08/26.
2. 微線切割加工機構，發明第 I 254659 號，專利期限：2025/04/14.
3. 微細線張力控制機構，發明第 I 255212 號，專利期限：2025/04/14.
4. 懸臂式超精密微型研磨工具，發明第 I 309594 號，專利期限：2026/07/09.
5. 多重電阻電容放電加工系統，發明第 I 560013 號，專利期限：2034/05/29.
6. 一種探測人體訊號的探針和其製造方法，發明第 I 549653 號，專利期限：2035/01/27.
7. 一種雙偏心軸異相位驅動機構，發明第 I 632985 號，專利期限：2037/09/26.
8. 非接觸式陣列線張力控制裝置，發明第 I 635036 號，專利期限：2037/03/19.
9. 流體式線張力控制機構，發明第 I 643688 號，專利期限：2038/03/29.
10. 電磁衝印設備，發明第 I 715299 號，專利期限：2039/11/19.
11. 線上放電削銳系統及其方法，發明第 I 715298 號，專利期限：2039/12/12.

12. 電解加工設備及其方法，發明第 I 742663 號，專利期限：2040/05/14.
13. 同軸滾印設備及其方法，發明第 I 771972 號，專利期限：2041/03/31.
14. "A plural resistance-capacitance (PRC) electrical discharge machining system", 美國發明專利(US 9,950,377 B2), 專利期限：2037/12/03.
15. "Dual eccentric shaft driving mechanism", 美國發明專利(US 10,288,146 B2), 專利期限：2041/05/28.
16. "Non-contact wire array tension control device", 美國發明專利(US 10,857,609 B2), 專利期限：2039/04/30.
17. "Online discharge sharpening system and method thereof", 美國發明專利(5NTNU201901US)(申請號)
18. "Electromagnetic stamping apparatus", 美國發明專利(5NTNU201902US)(申請號)